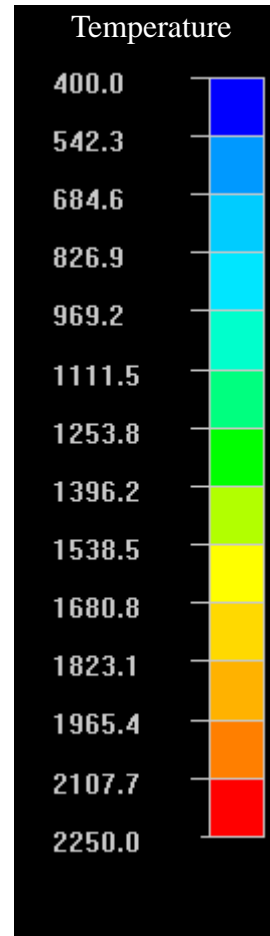
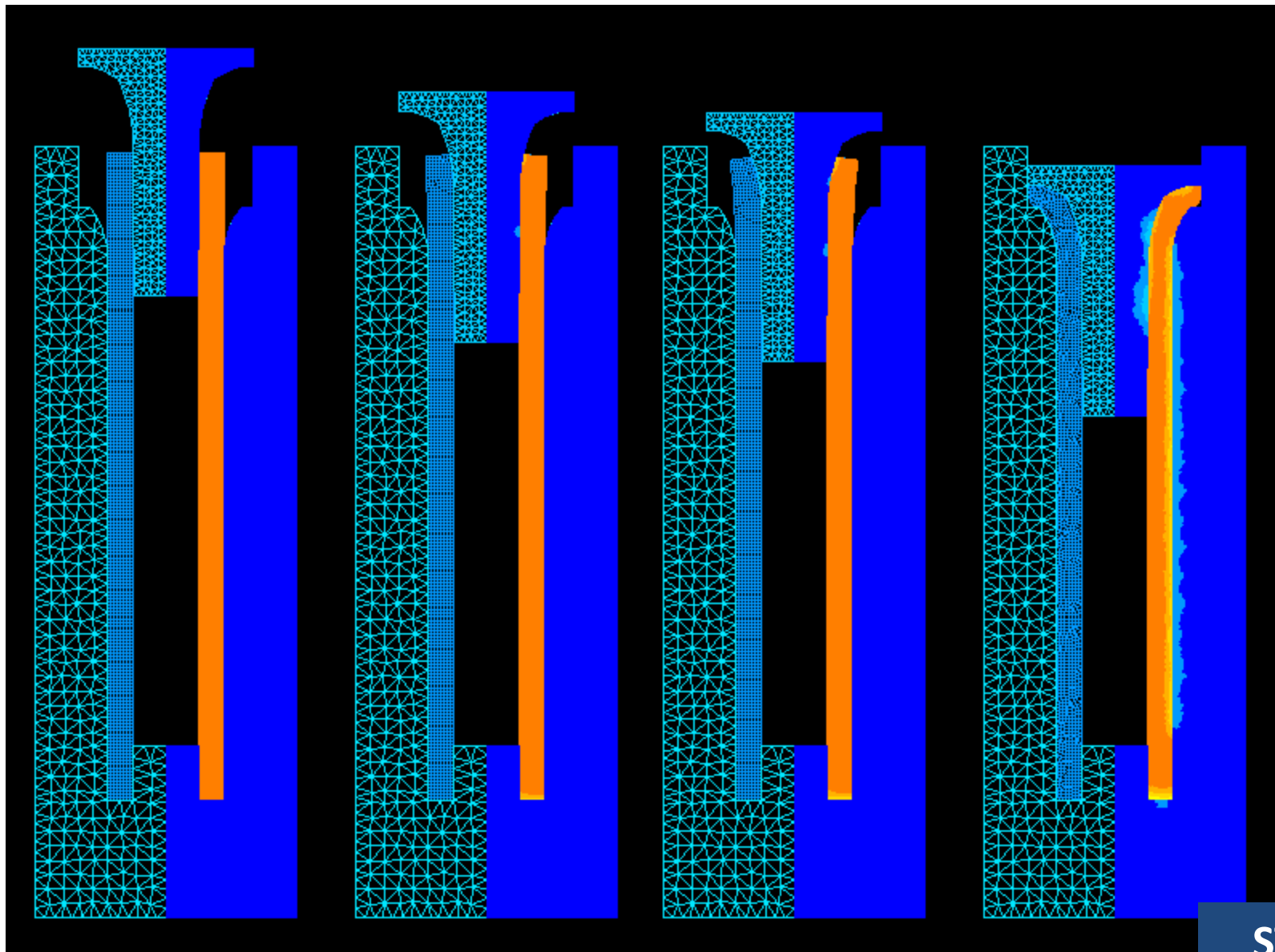
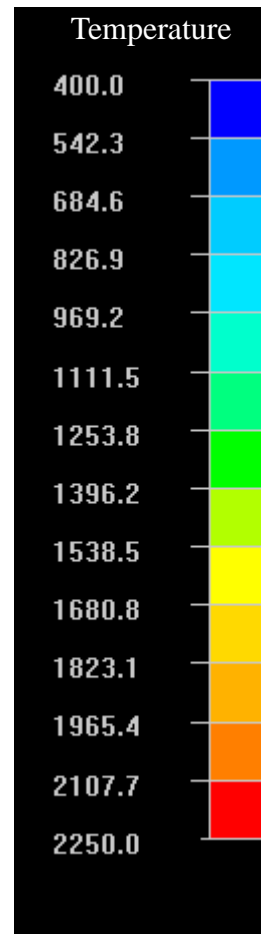
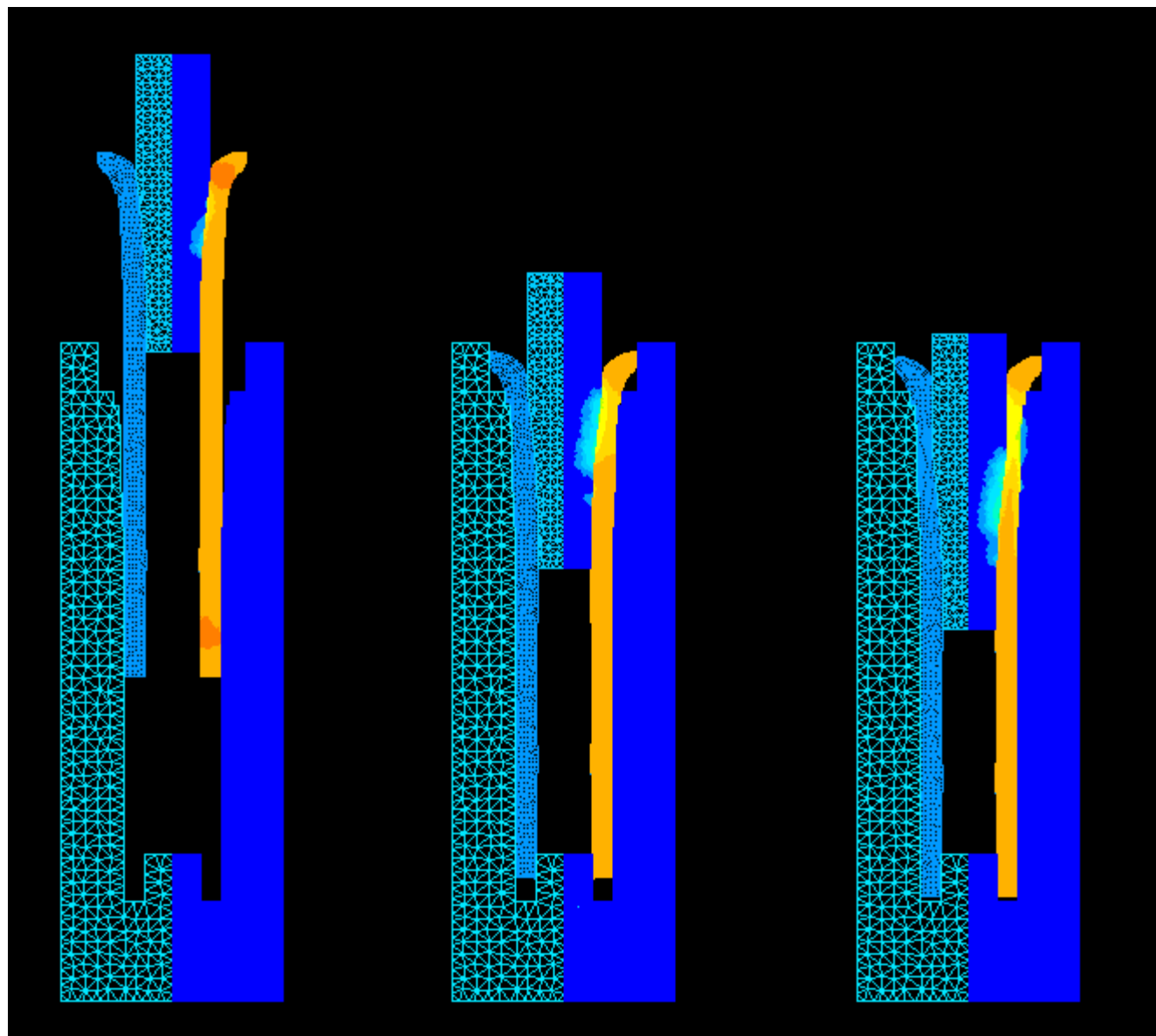


NAGSIM_GEN.2D
2D FEA Simulation Software - Hot Forging

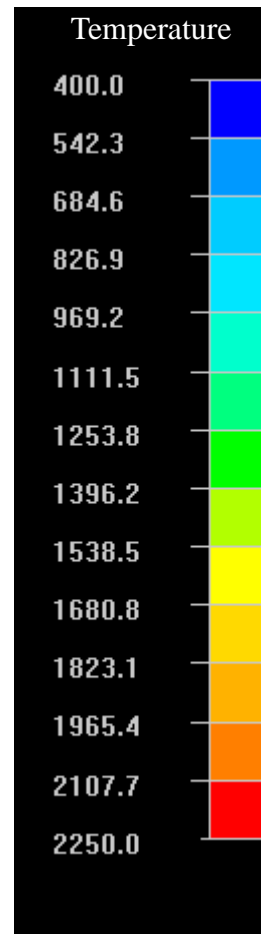
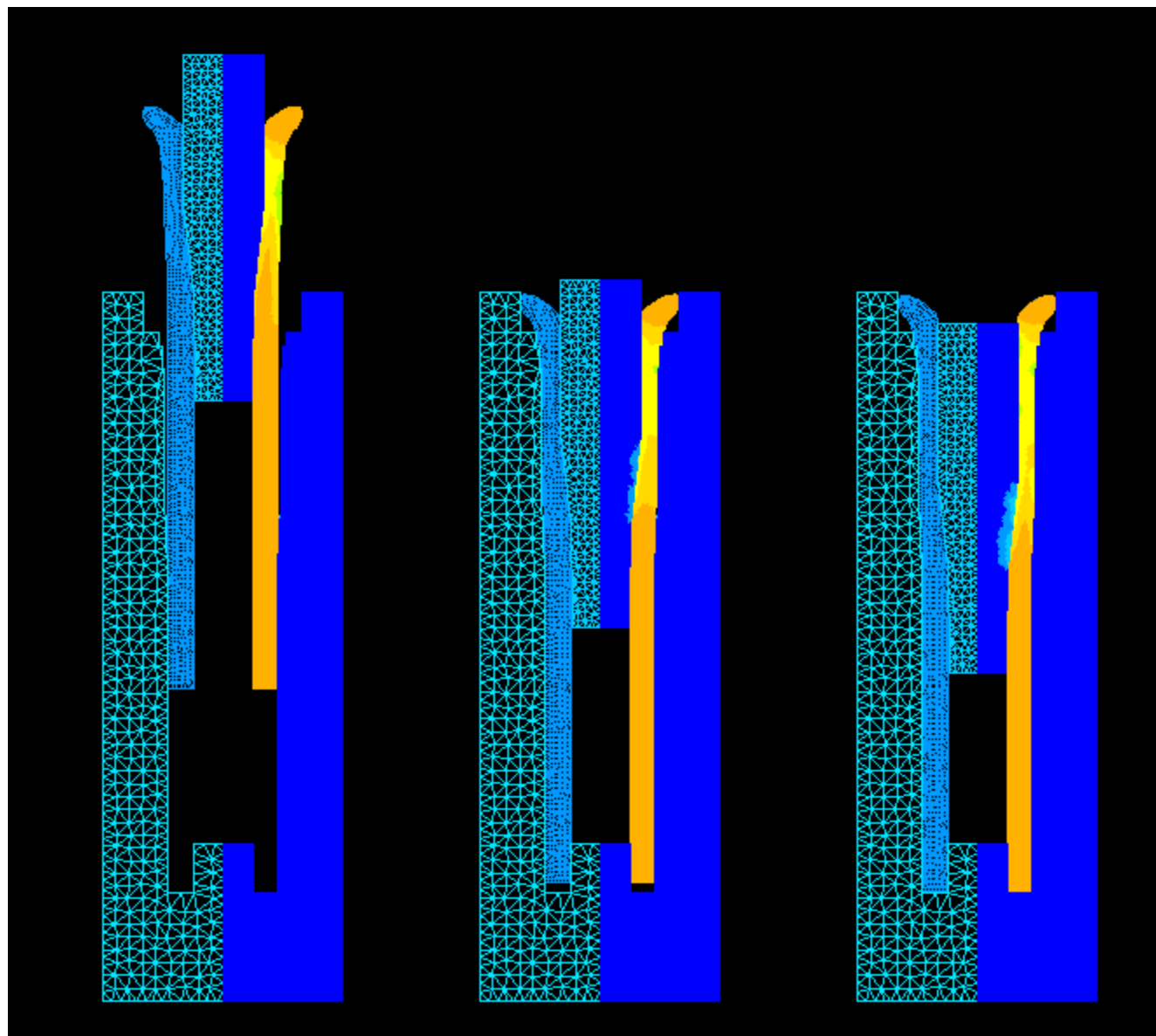
PART 1 – Tube Forming



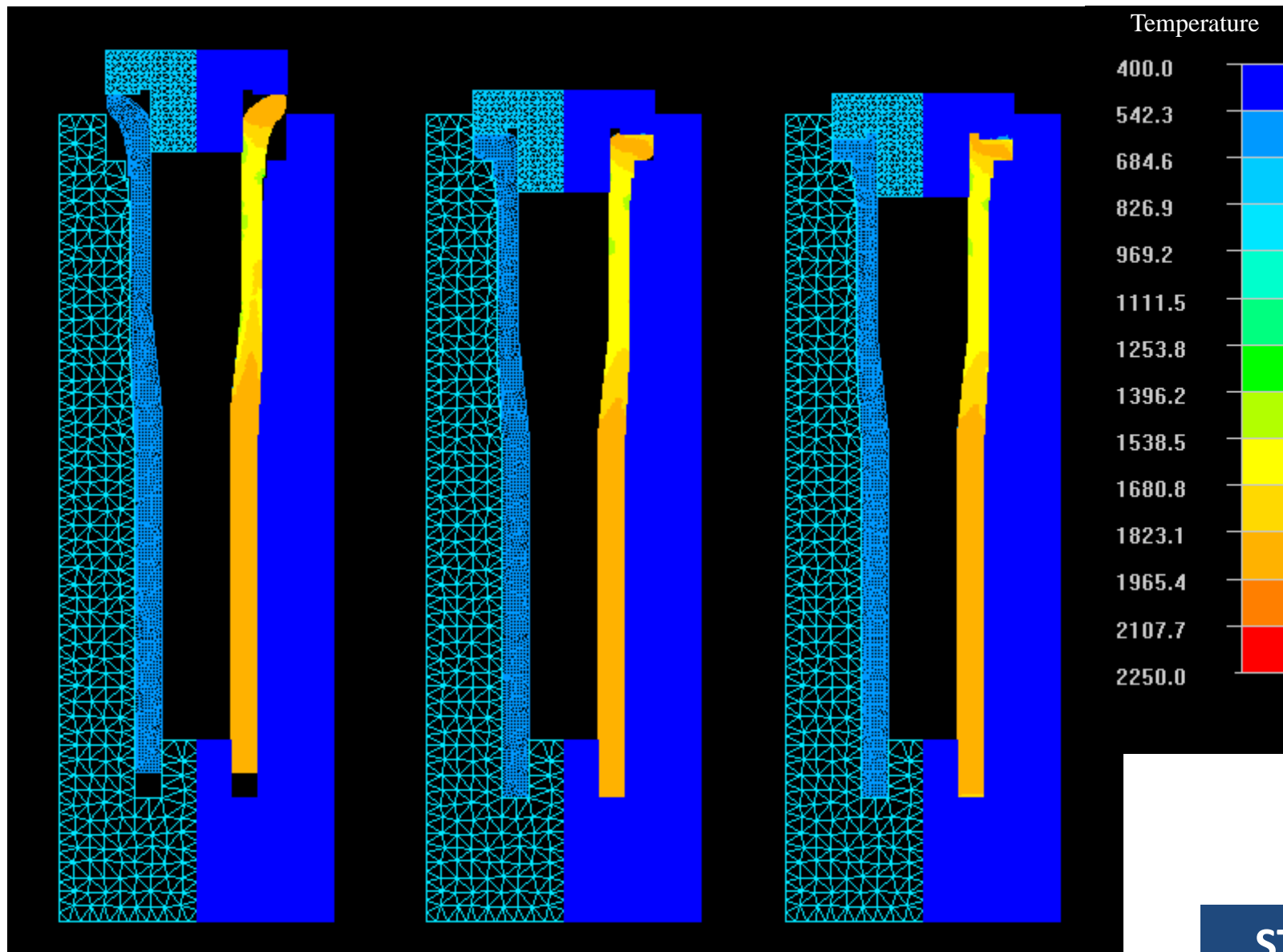
STATION 1



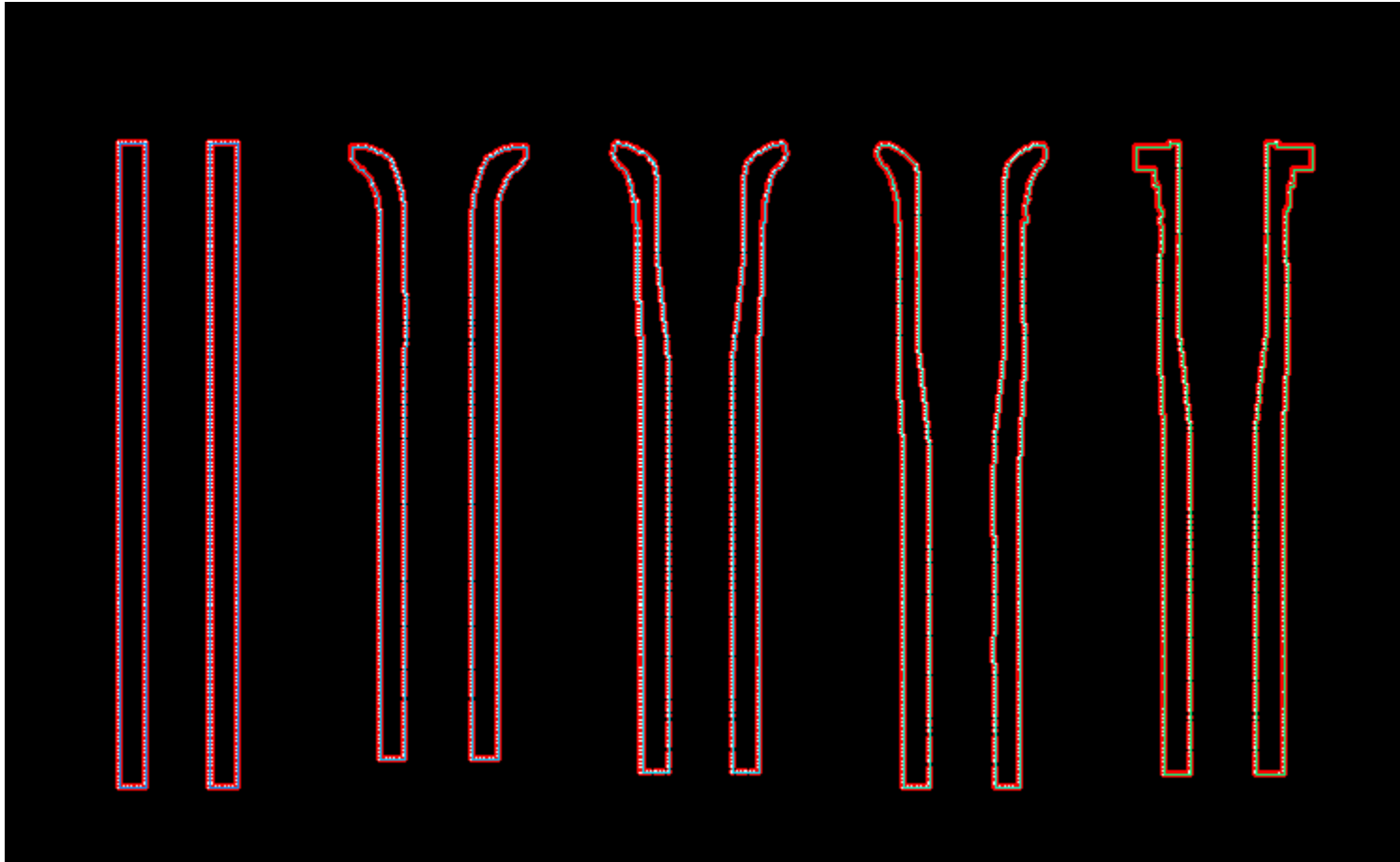
STATION 2



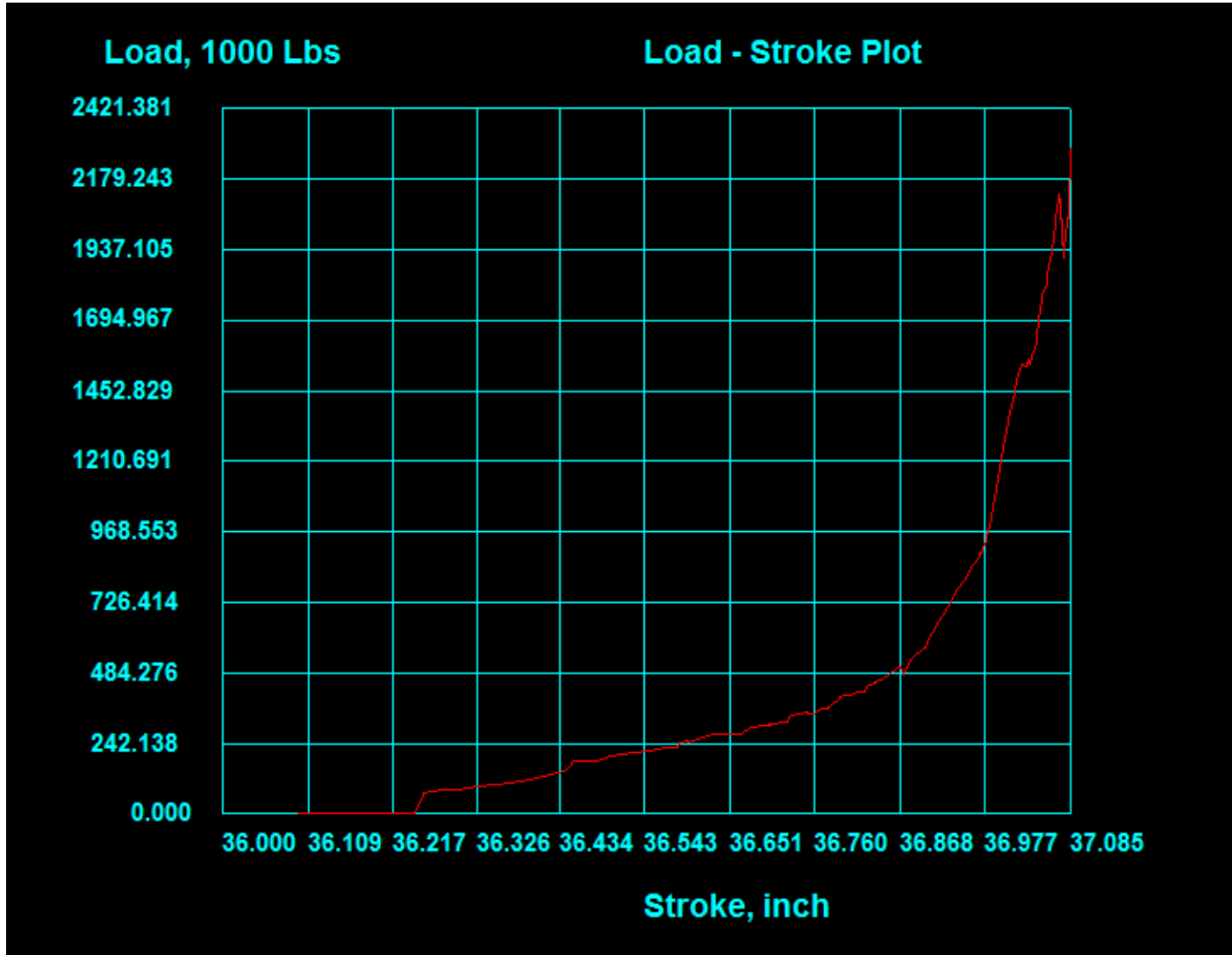
STATION 3



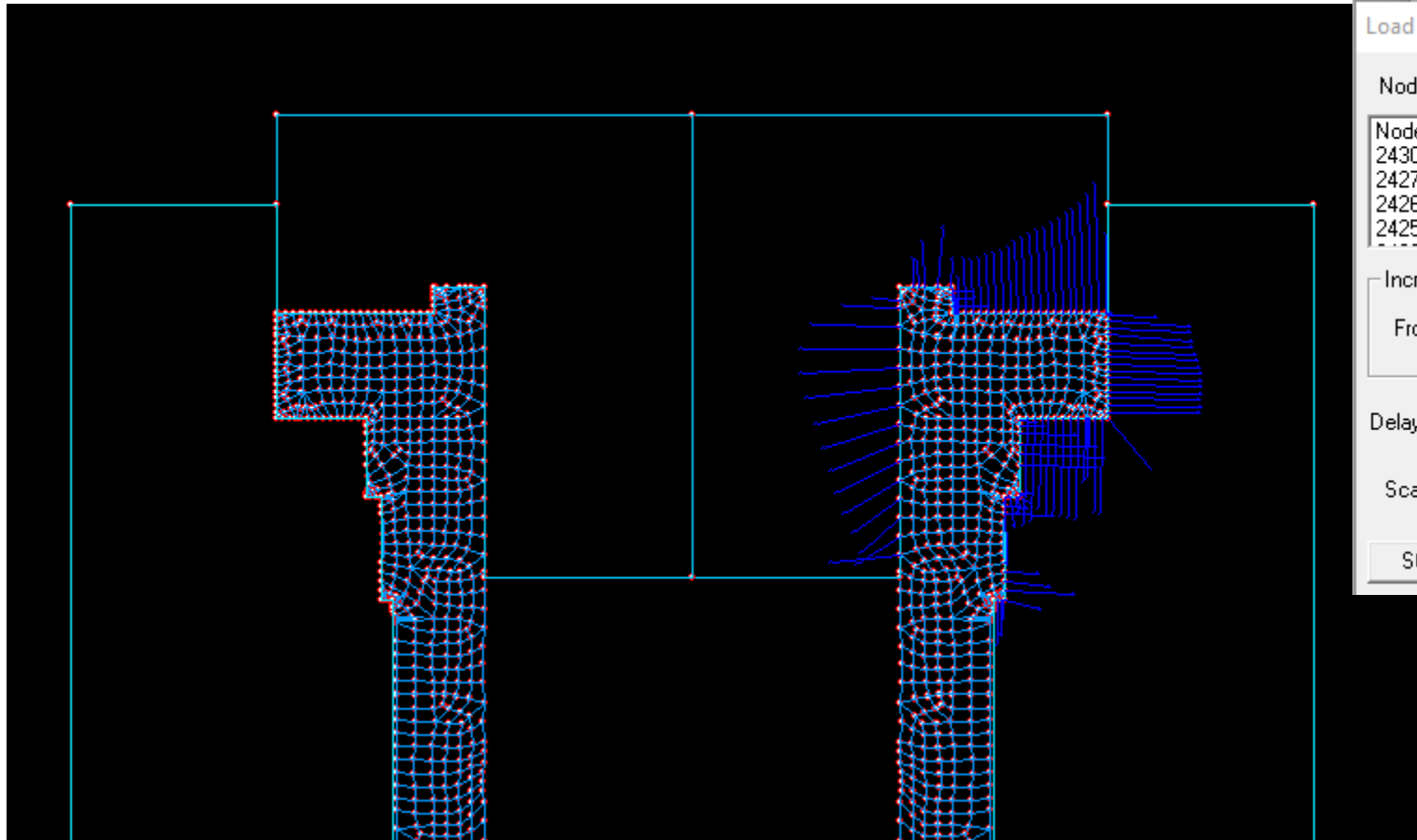
STATION 4



PROGRESSION BASED ON SIMULATION



LOAD STROKE CURVE (Current Station or Total load stroke for all stations)



Load Distribution - Tools

Nodal forces at Inc.

Node ID	Load_X	Load_Y
2430,	2.36,	-115.10
2427,	6.17,	-189.12
2426,	6.58,	-172.30
2425,	6.23,	-160.09

Increments :

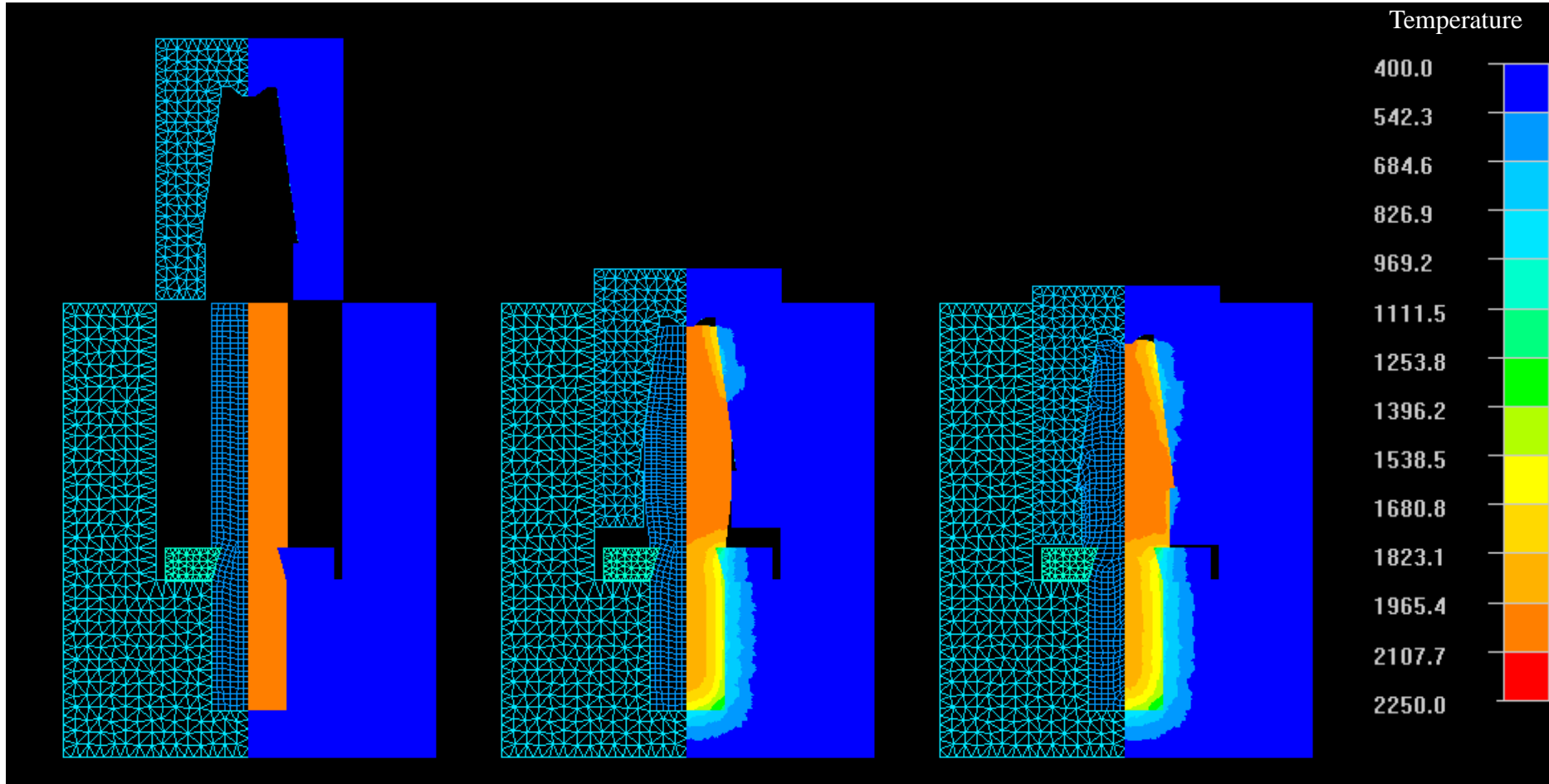
Delay Between Incs., millsec :

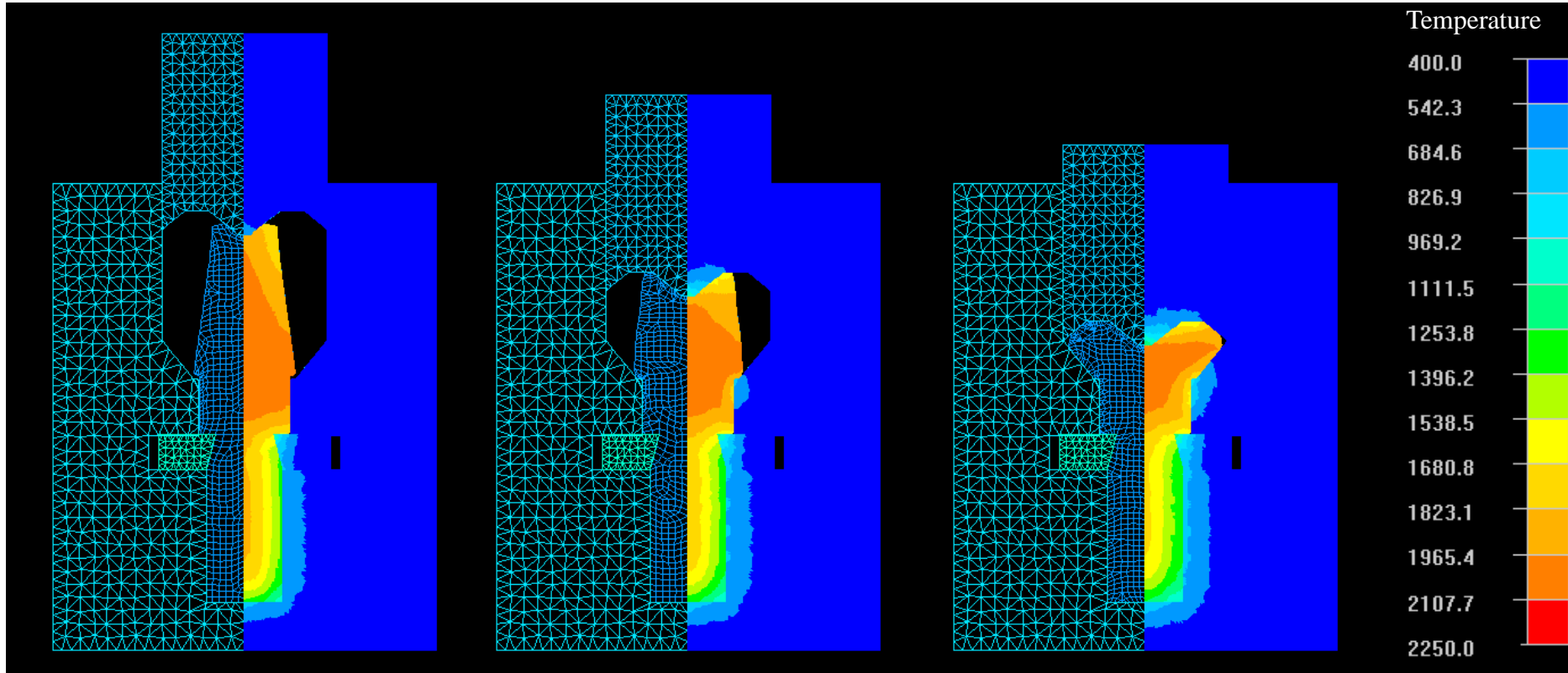
Scale :

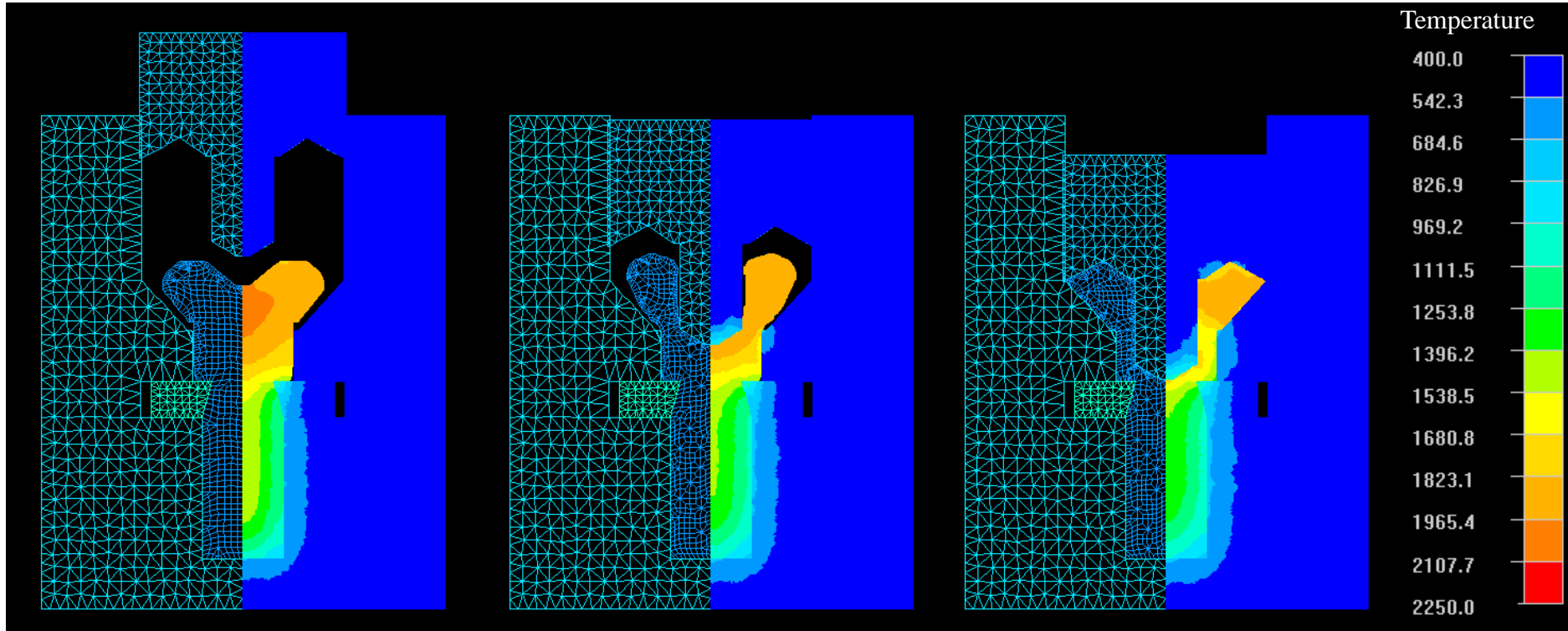
TOOL LOAD DISTRIBUTION

NAGSIM_GEN.2D
2D FEA Simulation Software - Hot Forging

PART 2







OTHER FEATURES

- **LAP PREDICTION** – the program has the capability to predict any folds / laps in the part through forming.
- **ELASTIC STRESS ANALYSIS IN TOOLS** →
- **TOOL DEFLECTION**
- **GRAIN FLOW /FLOW LINES PREDICTION** – Flow lines defines the path of material movement during the deforming process. →
- **ANIMATION OF VELOCITY VECTORS AT GRID POINTS** →
POINTS- Velocity vectors show the instantaneous direction of the metal flow at the grid points. It is useful in studying the grain distortion.

